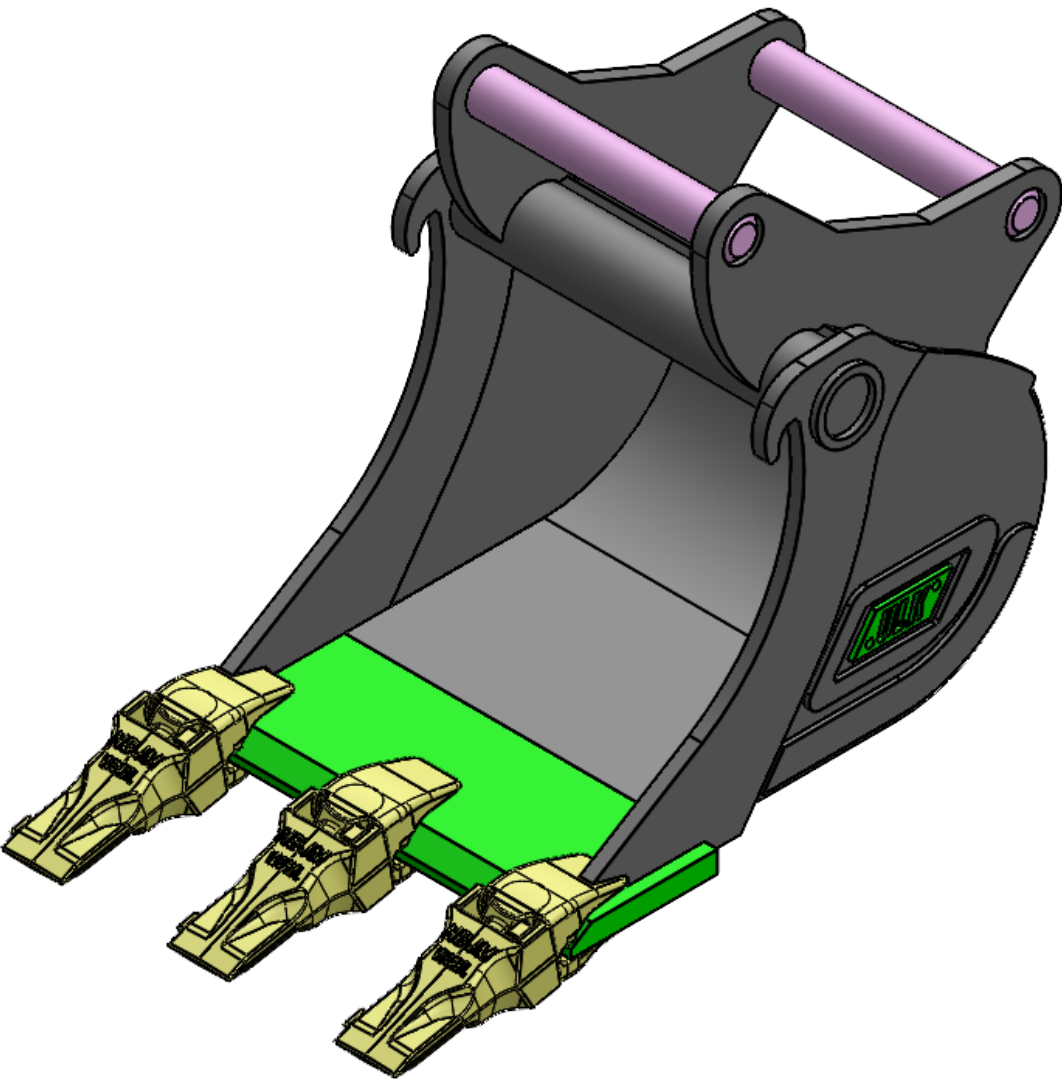
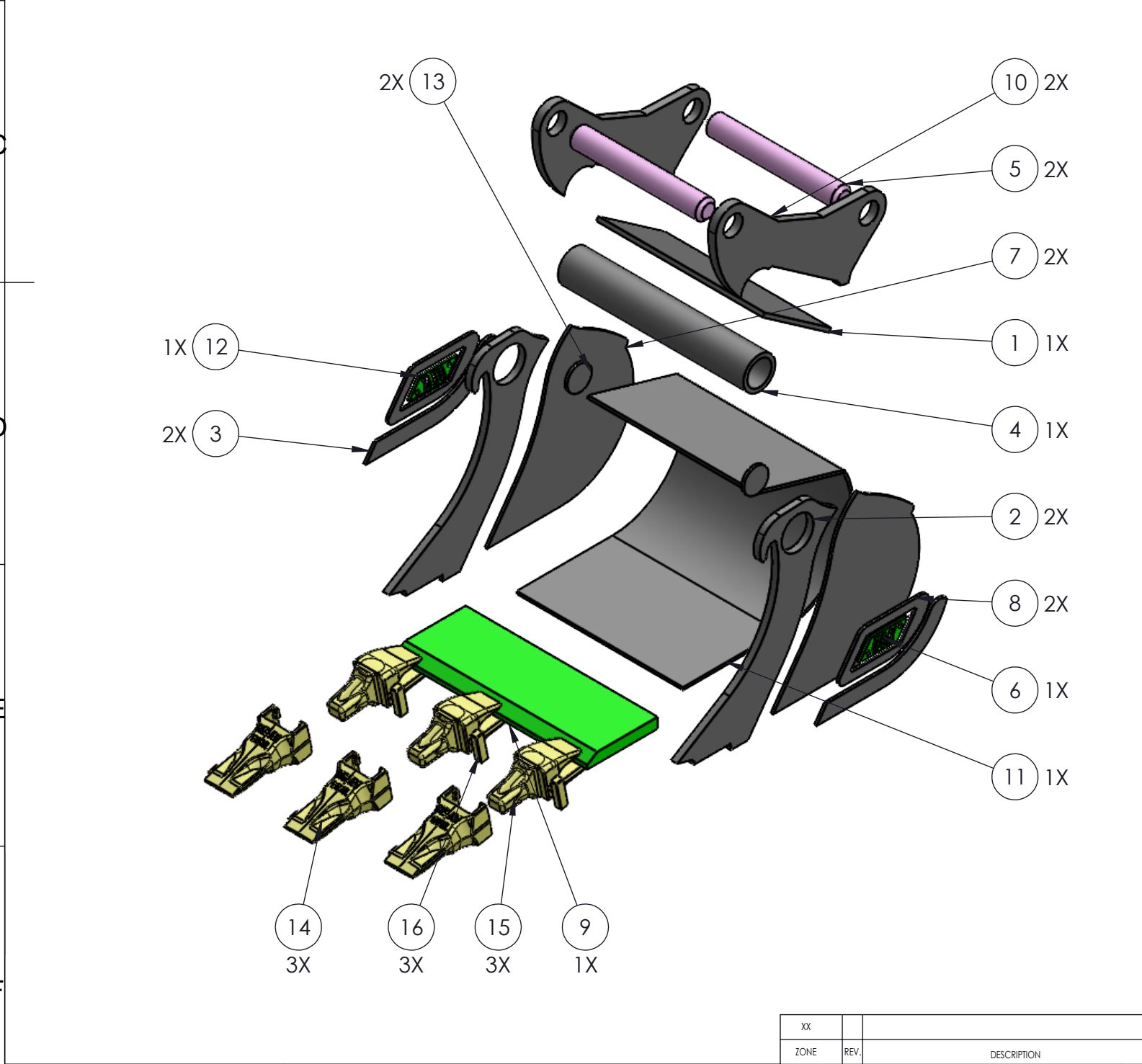
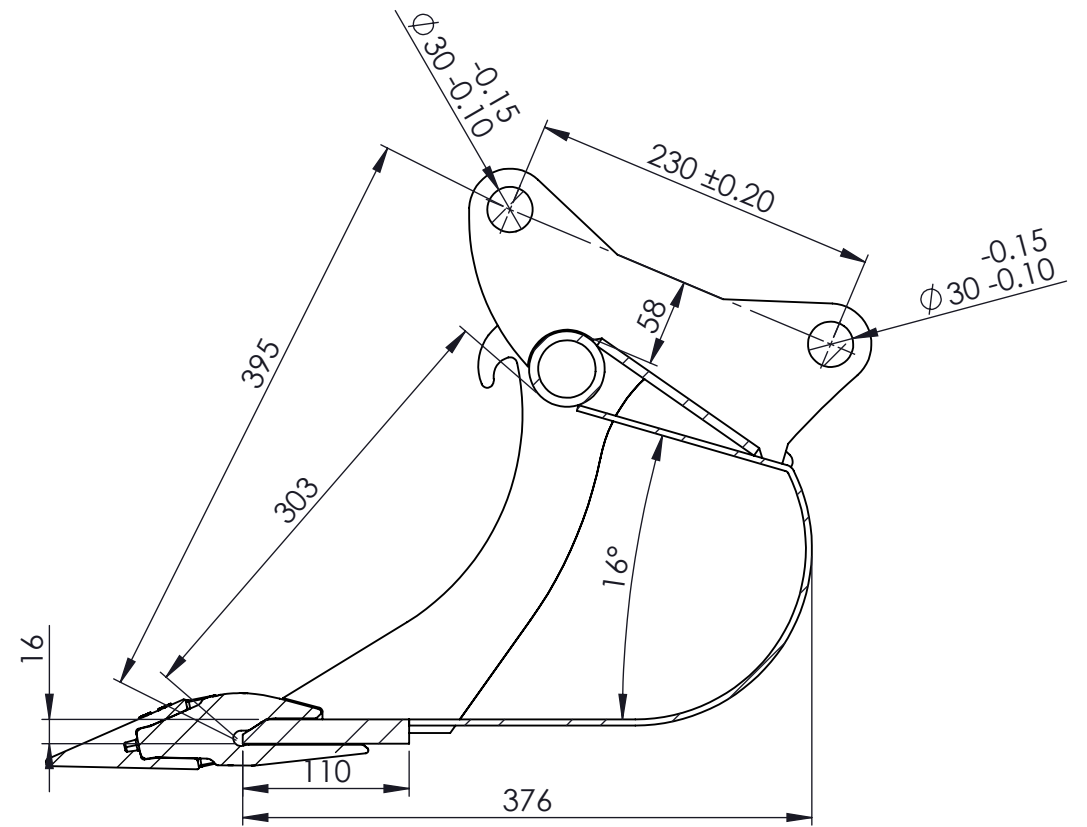
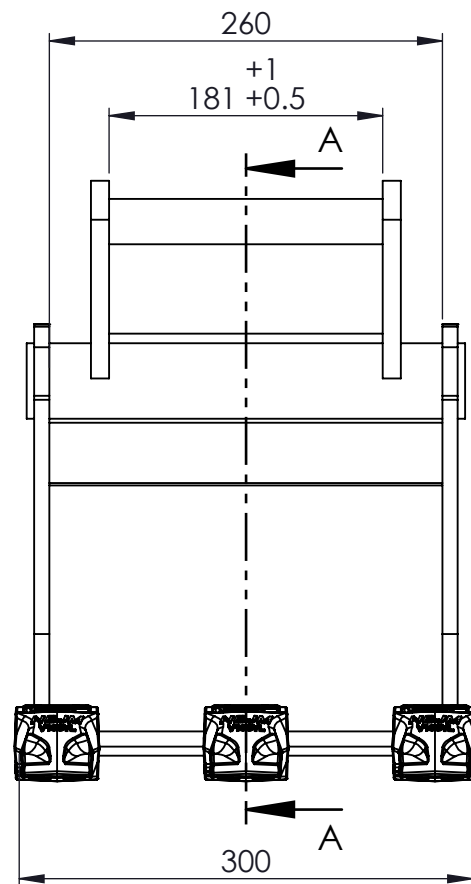
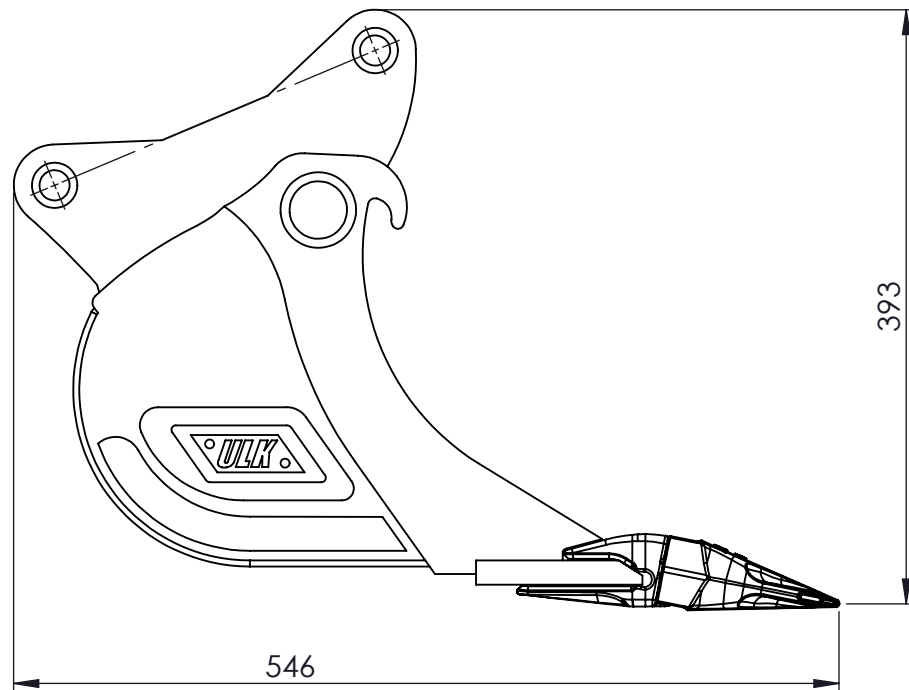
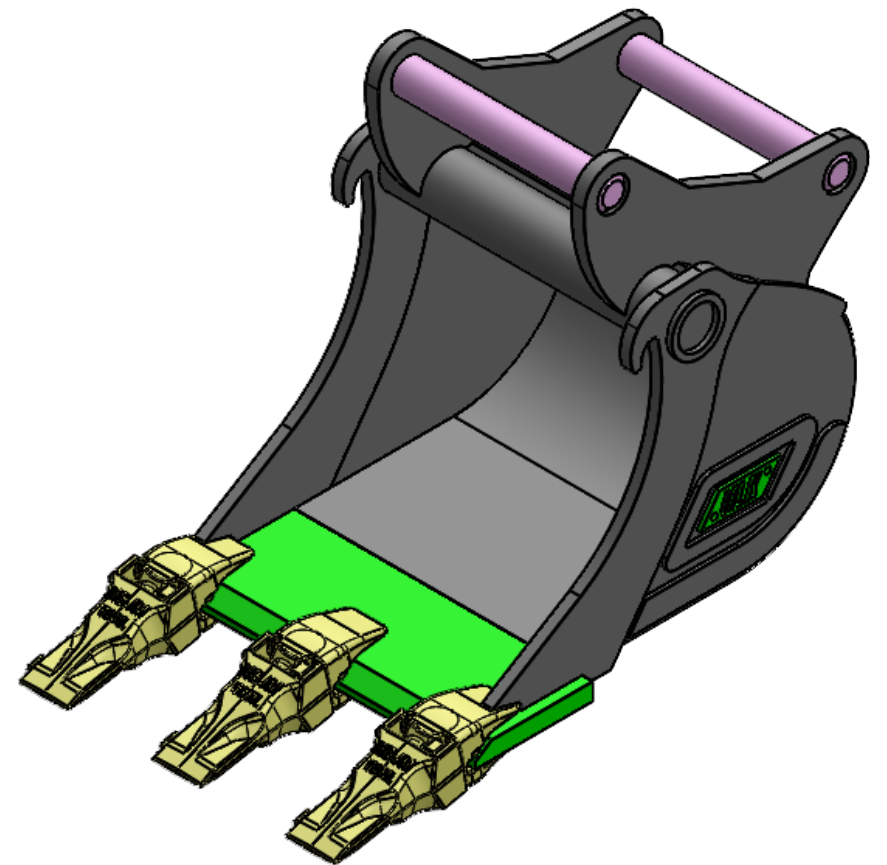
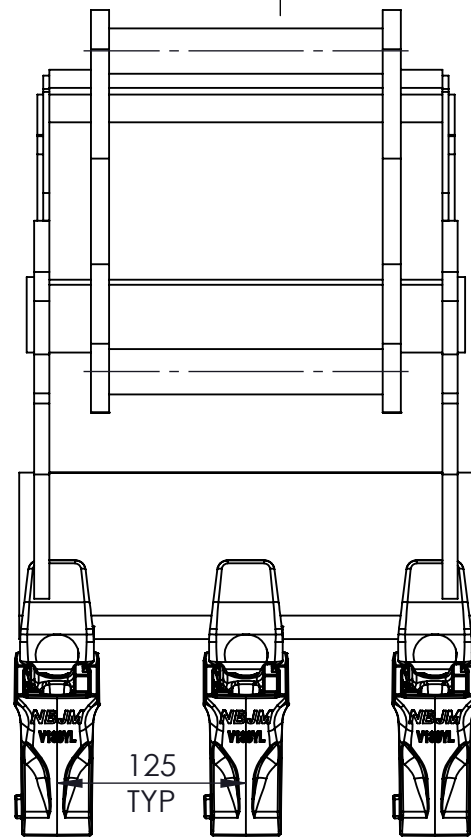
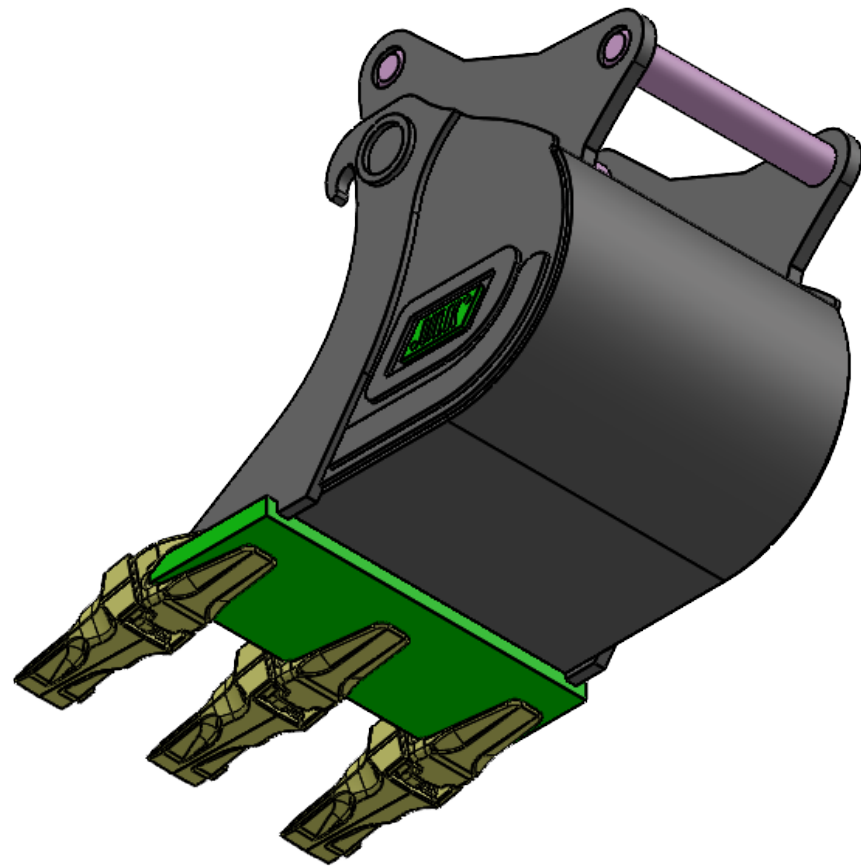


1		2		3	4	5	6	7	8
ITEM NO.	PART NUMBER	Description	QTY.	Dxf name		Weight			
1	GR12-S30-300-05	TOP PLATE	1	E350-6mmX1-GR12-S30-300-05		1.55			
2	GR12-S30-300-09	SIDE BLADE	2	E350-10mmX2-GR12-S30-300-09		1.48			
3	GR12-S30-300-10	LOWER KICK PLATE	2	E350-4mmX2-GR12-S30-300-10		0.15			
4	GR12-S30-300-07	PIPE OD38XID50X300L	1			1.89			
5	GR12-S30-300-03	PIN DIA30X205L	2			1.12			
6	GR12-S30-300-02	PLATE 1	1	E350-4mmX2-GR12-S30-300-02		0.03			
7	GR12-S30-300-06	SIDE BOTTOM PLATE	2	E350-4mmX2-GR12-S30-300-06		0.99			
8	GR12-S30-300-08	PLATE 2	2	E350-4mmX2-GR12-S30-300-08		0.12			
9	GR12-S30-300-11	CUTTING EDGE 110x16x300	1	E350-16mmX1-GR12-S30-300-11		3.96			
10	GR12-S30-300-12	SIDE BLADE	2	E350-12mmX2-GR12-S30-300-12		1.86			
11	GR12-S30-300-04	SHELL	1	E350-4mmX1-GR12-S30-300-04		4.33			
12	GR12-S30-300-13	PLATE 1	1	E350-4mmX2-GR12-S30-300-02		0.03			
13	GR12-S30-300-14	END CAP	2	E350-4mmX2-GR12-S30-300-14		0.04			
14	V13SYL	ESCO V13 TOOTH POINTER	3			0.72			
15	V13 Adaptor	ESCO V13 TOOTH ADAPTOR	3			1.03			
16	V13PN	ESCO V13 TOOTH PIN	3			0.04			



Name	Width (mm)	Weight (kg)	Capacity (CUM)	GET TYPE	QTY
GC12-S30	250	26.5	0.013	V13 SYL	3
GC12-S30	300	28.6	0.016	V13 SYL	3
GC12-S30	400	34.7	0.024	V13 SYL	4
GC12-S30	500	38.9	0.031	V13 SYL	4
GC12-S30	600	44.9	0.038	V13 SYL	5

			MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION
			TITLE: STANDARD RETRO BUCKET 1-2T-300MM-0.016M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK
DRW BY: HK			DWG No. GR12-S30-300		MAT'L : REFER BOM
CKD & APP BY:					WEIGHT (KGS): 28.66
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SECTION A-A



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
		SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE:		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
STANDARD RETRO BUCKET 1-2T-300MM-0.016M3		SCALE: 1:50	
DRW BY		MAT'L :	
HK		REFER BOM	
CKD & APP BY		WEIGHT (KGS):	
		28.66	
DATE		SIZE: A4	
APPROVED BY		SHEETS: 2 OF 2	

XX		XX			
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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